



APPLICATION & AGREEMENT FOR EXHIBIT SPACE

**24th Annual IT Procurement Summit (CAUCUS)
Disney Springs
Hilton Lake Buena Vista, Orlando, FL, November 14-15, 2019**

Thank you for your interest in joining CAUCUS, a division of International Computer Negotiations, Inc. herein referred to as ("ICN") at the "24th Annual IT Procurement Summit" We look forward to seeing you there!

This Application & Agreement for Exhibit Space ("Agreement") will provide you with information and requirements related to exhibiting at the Trade Show Floor of the Conference. Please complete all the following information requested below and return it to the address below.

1. **Conference:** The Conference is a significant annual industry event sponsored by ICN tailored specifically for the technology deal maker. Multi-track tutorials, roundtable discussions and facilitated dialog allow participants to share leading-edge information. Presentations cover critical areas such as contracting issues, negotiation skills, global procurement, contract management and vendor management.

2. **Exhibit Space:** Each Exhibit Space is an area 10' wide x 10' deep in size, located on the conference floor at the hotel. Acceptance of this Agreement is for floor space availability only. Exhibit space, location and layout are assigned on a first-come, first-serve basis, and will be at ICN's discretion.

3. **Acceptance:** This Agreement will be reviewed by ICN and, if accepted, you will be notified promptly. This Agreement is not binding on ICN unless and until you are notified in writing of its acceptance. ICN reserves the right to accept or reject any application in its sole and absolute discretion. The exhibit fee is **\$3,995** per space plus any applicable tax or expenses. This amount is separate and apart from the fee for attending the Conference itself. **Exhibit a la carte items** (check all that apply), see addendum.

4. **Applicant Information:**

(a) Name of Company/Business: _____

(b) Address: _____

(c) Phone Number: _____ Email: _____

(d) Name/Title of Authorized Representative: _____

(e) Signature: _____ Date: _____

(e) Product/Service Description: _____

(f) Will you be having any giveaways/drawings? If so, please describe: _____

5. **Terms and Conditions:** The attached Exhibitor Terms and Conditions are part of this Agreement, and will apply to, and be binding upon anyone exhibiting at the Conference.

Please complete and return this form along with your payment to:
ICN, Attn: Joe Auer, Drawer 2970, Winter Park, FL 32790-2970 USA
Phone +1.407.740.5600 and **E-mail ja4@dobetterdeals.com**